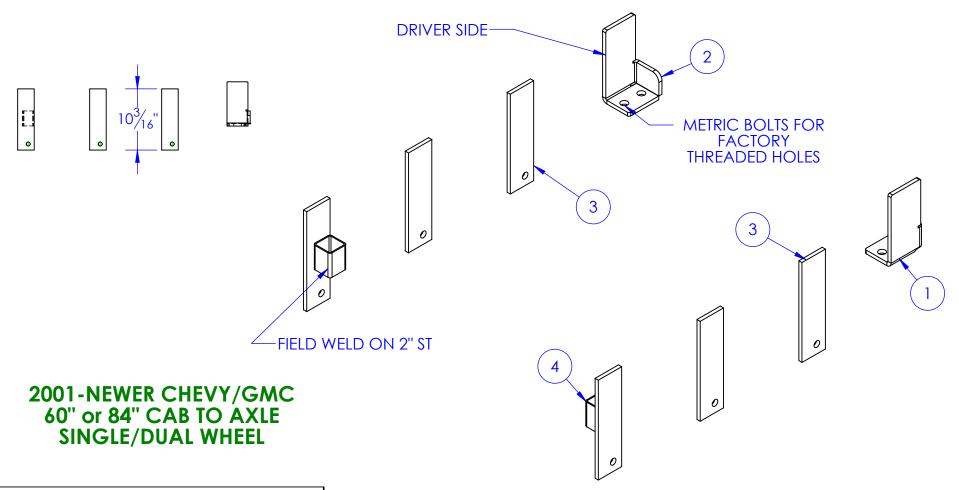
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	DRAWING #	QTY.
1	FP-CLL5-PF	CLL-5 FRONT PASSENGER SIDE	3/8" HRS	90-1805-22	1
2	FP-CLL5-DF	CLL-5 FRONT DRIVER SIDE	3/8" HRS	90-1805-22	1
3	FP-LL STRAP 10.1875	LEVEL LOK MOUNTING STRAP 10-3/16"	ST-FI 3/8x2-3/4"	90-2821	6
4	ST 2x11ga. L 2.5	LENGTH: 2-1/2"	ST-2"x 11ga.	STOCK	2

	REVISIONS		
REV.	DESCRIPTION	DATE	APPROVED
Α	UPDATED TO NEW STANDARD PRINT FROM 10-1855 D	1/21/2013	



MISCELLANEOUS HAREWARE NOT SHOWN FOR CLARITY					
PART#	DESCRIPTION	LENGTH	QTY:		
BO-M14-2.0x30 HCS	M14-2.0x30 HCS	ROUGH 1-1/8"	4		
BO-M14 LW	LOCK WASHER M14		4		
BO-5/8x1-3/4 FLHCS	5/8 x 1-3/4 FLANGE BOLT	13/4	6		
BO-5/8 HNN	NYLOK NUT 5/8		6		

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DIMENSIONS ARE IN INCHES		NAME	DATE	
TOLERANCES:	DRAWN	HEATH	1/23/2013	
FRACTIONAL±1/16 ANGULAR: MACH±1 BEND ±	PART #			
TWO PLACE DECIMAL ±010	ASM #	CLL-5		
THREE PLACE DECIMAL ±005	COMMENTS	i:		
AAATEDIAI	$\bigcirc$ L		\ / E I	

DO NOT SCALE DRAWING

CHEV. LEVEL LOK-5 P.O. BOX 248, SABETHA, KS 66534



DWG. NO. 90-1805 REV. A

ALE:1:3 WEIGHT: 27.38 SHEET 1 OF 1

## GENERAL INSTRUCTIONS AND CAUTIONS

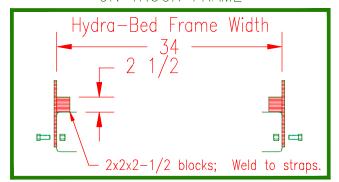
Note: When welding, attach welder ground only to Hydra—Bed, not to truck frame. Use low—hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level—Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra—Bed. Never obstruct factory overload spring mounting locations.

When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

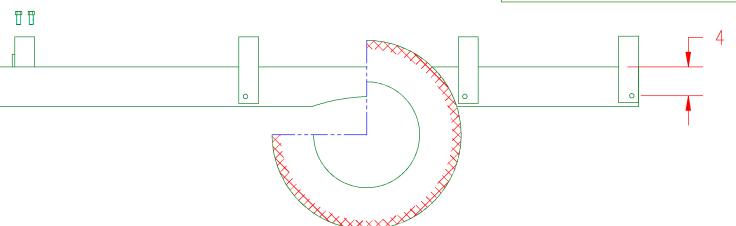
Place front CLL—5 over factory threaded holes and bolt in place using (2) 14MM x 30MM bolts and lock washers. Place vertical stops to the front.

Locate center straps on full width portion of frame. Drill 5/8" hole and bolt in place. This strap does not require a block.

## VIEW OF REAR LEVEL-LOK ON TRUCK FRAME



Locate rear CLL-5 as shown with rear edge of strap flush with rear edge of truck frame. Drill hole out to 5/8" if required. Place 2x2x2 1/2" tubular block on truck frame against inside of strap.



CLL-5

2001 and Newer Chevy/GMC 60" & 84" Cab to Axle Dual Wheel

Kit contains 6 strap assemblies and 2 front blocks. Use ALL 3 straps per side when mounting an HB 2X0 and HB 3X0 or longer Hydra Bed.